at least one respective P-type source region formed in each of said body regions in said upper surface of said substrate and defining a respective channel region in said upper surface in said N-type body region;

a gate electrode disposed atop and insulated from said channel region and operable to invert said channel region in response to the application of a suitable gate voltage to said gate electrode; and

a source electrode disposed atop said [first] <u>upper</u> surface and connected to [each of] said at least one P-type source [regions] <u>region</u>;

said gate electrode being comprised of P-type polysilicon.

- 4. (Amended) The MOS gated device of claim 1 wherein each of said N-type channel regions has a doping concentration corresponding to that of an approximately 100 KeV phosphorus implant at a dose of about [5.5E13] <u>5.5x10¹³ atoms/cm²</u>.
- 5. (Amended) The MOS gated device of claim 1 wherein each of said N-type channel regions has a doping concentration corresponding to that of an approximately 100 KeV phosphorus implant at a dose of about [8.0E13] 8.0x10¹³ atoms/cm².
- 7. (Amended) The MOS gated device of claim 1 wherein at least one of said [base region] N-type body regions includes a portion adjacent to said upper surface that is more heavily doped than another portion of said [base region] N-type body regions that is adjacent to a lower boundary between said [base] N-type body region and said substrate.
- 13. (Amended) The MOS gated device of claim 1 wherein said gate electrode has a doping concentration corresponding to that of an approximately 50 KeV boron implant of about $[5E15] \frac{5 \times 10^{15} \text{ atoms/cm}^2}{10^{15} \text{ atoms/cm}^2}$.

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APPENDIX C

complete set of "clean" claims

pursuant to 37 C.F.R. §1.121(c)(3)

- 1. A MOS gated device which is resistant to single event radiation failure and having improved total dose radiation resistance; said device comprising:
 - a P-type substrate having substantially flat, parallel upper and lower surfaces;
- a plurality of laterally spaced N-type body regions extending from said upper surface into said substrate;

at least one respective P-type source region formed in each of said body regions in said upper surface of said substrate and defining a respective channel region in said upper surface in said N-type body region;

a gate electrode disposed atop and insulated from said channel region and operable to invert said channel region in response to the application of a suitable gate voltage to said gate electrode; and

a source electrode disposed atop said upper surface and connected to said at least one P-type source region;

said gate electrode being comprised of P-type polysilicon.

- 2. The MOS gated device of claim 1 in which said gate electrode is insulated from said channel region by a gate dielectric layer comprised of silicon dioxide.
- 3. The MOS gated device of claim 2 wherein said gate dielectric has a thickness of between 500 to 1000Å.
- 4. The MOS gated device of claim 1 wherein each of said N-type channel regions has a doping concentration corresponding to that of an approximately 100 KeV phosphorus implant at a dose of about 5.5x10¹³ atoms/cm².

- 5. The MOS gated device of claim 1 wherein each of said N-type channel regions has a doping concentration corresponding to that of an approximately 100 KeV phosphorus implant at a dose of about 8.0x10¹³ atoms/cm².
- 6. The MOS gated device of claim 1 wherein said substrate includes a chip of monocrystalline silicon at said lower surface of said substrate and an epitaxial layer formed atop said chip and that is less heavily doped than said chip.
- 7. The MOS gated device of claim 1 wherein at least one of said N-type body regions includes a portion adjacent to said upper surface that is more heavily doped than another portion of said N-type body regions that is adjacent to a lower boundary between said N-type body region and said substrate.
- 8. The MOS gated device of claim 1 further comprising an interlayer dielectric layer formed atop said gate electrode and having openings therein in which said source electrode contacts said source regions.
- 9. The MOS gated device of claim 8 wherein said interlayer dielectric is low temperature oxide.
- 10. The MOS gated device of claim 8 wherein said interlayer dielectric includes dopant ions.
- 11. The MOS gated device of claim 1 further comprising a passivation layer formed atop said source electrode.
- 12. The MOS gated device of claim 11 wherein said passivation layer is comprised of low temperature oxide.

. . . .

13. The MOS gated device of claim 1 wherein said gate electrode has a doping concentration corresponding to that of an approximately 50 KeV boron implant of about 5x10¹⁵ atoms/cm².